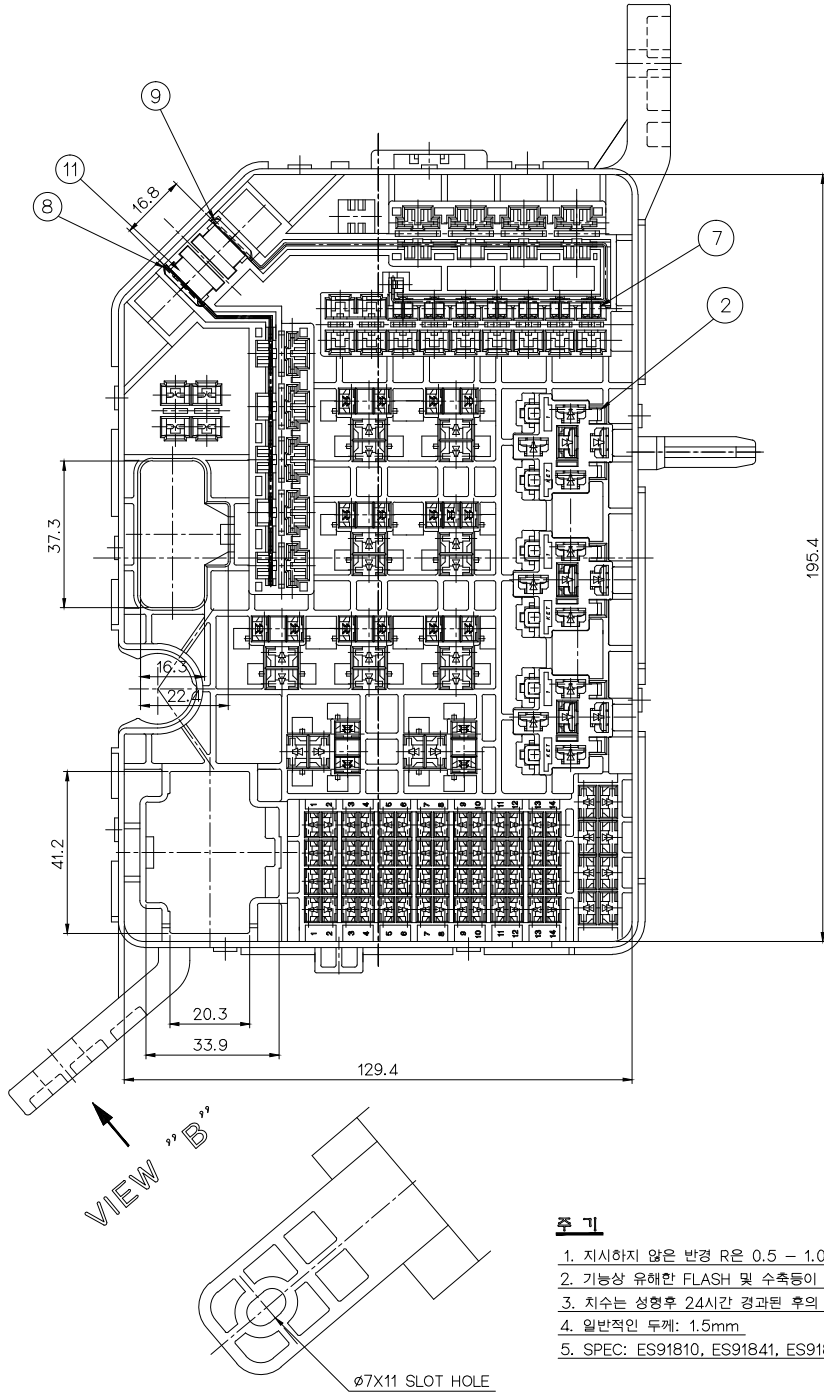
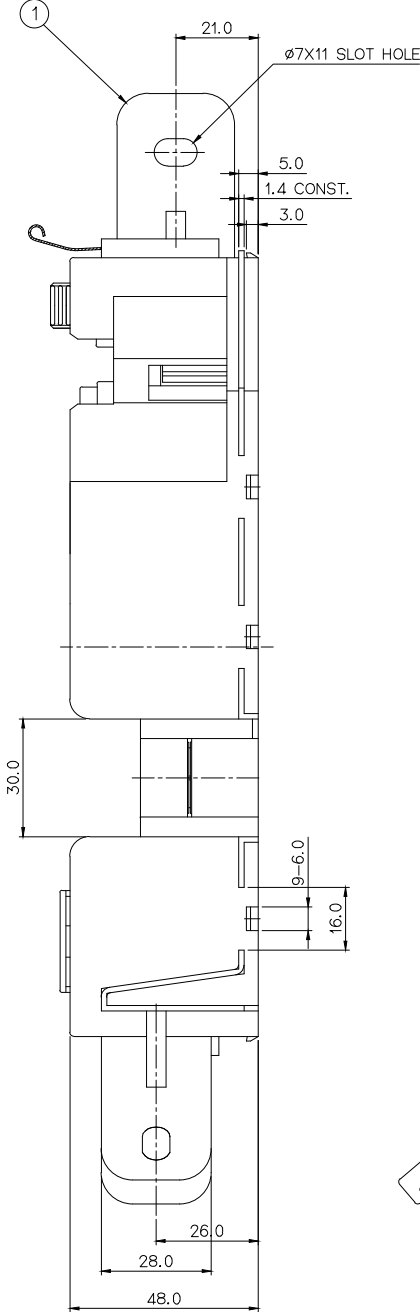
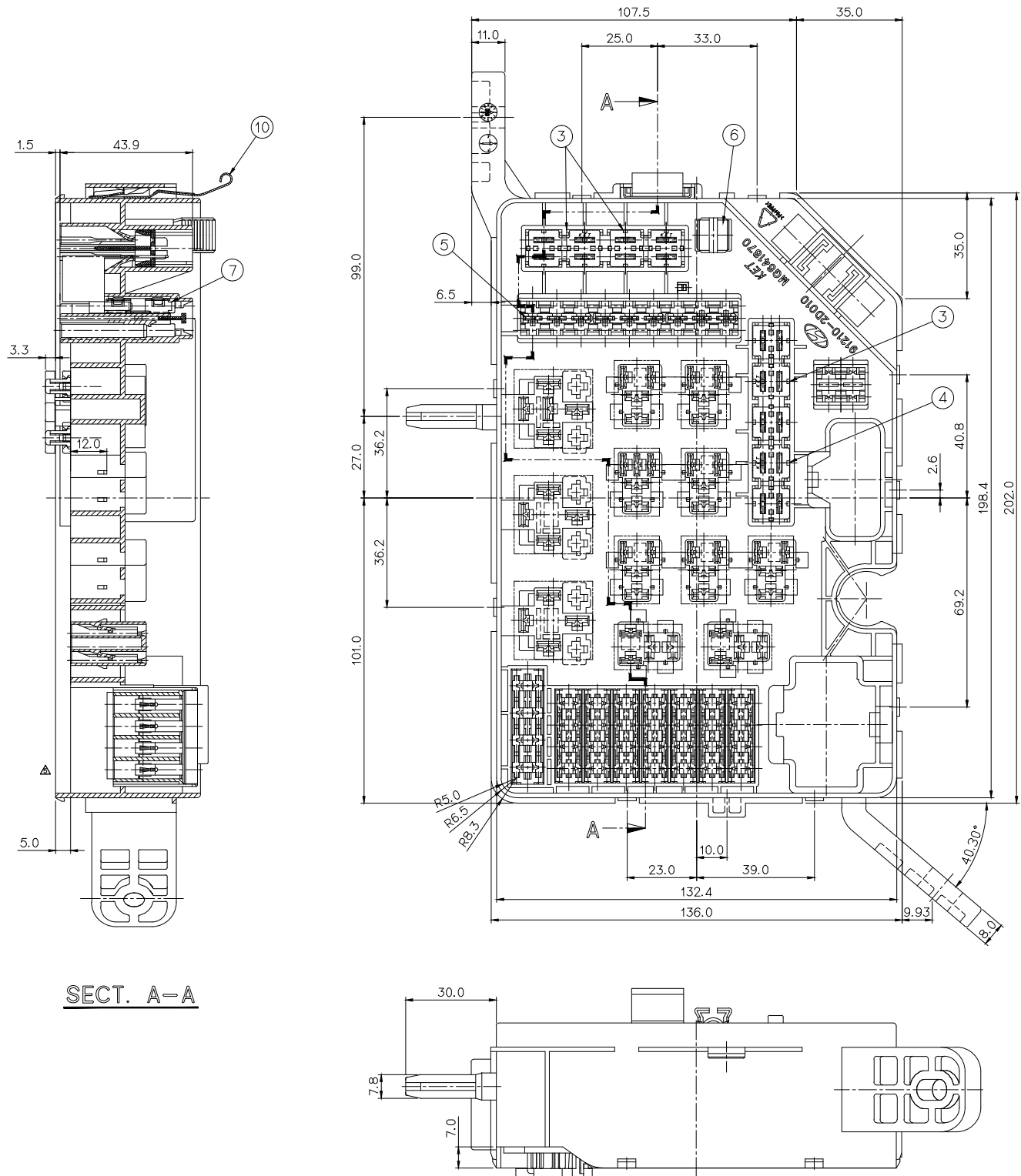


PART NO. MG641870 JB520112
CUSTOMER DRAWING
DIMENSIONS IN MM

GENERAL TOLERANCE (HOUSING)							USED ON
10 MAX	50 MAX	100 MAX	250 MAX	250 VR	ANGLE	ECCENT	SEE TABLE 2
±0.2	±0.3	±0.55	±0.95	±1.4	±30'	0.1	



- 주 기
- 지시하지 않은 반경 R은 0.5 - 1.0로 한다
 - 기능상 유해한 FLASH 및 수축등이 없을 것.
 - 치수는 성형후 24시간 경과된 후의 상태에서 부합할 것.
 - 일반적인 두께: 1.5mm
 - SPEC: ES91810, ES91841, ES91841-01, ES91831-2

1. MAIN BODY ASS'Y 구성 부품 사양 LIST

2	JB520112	GK FUSE & RELAY BOX MAIN BODY ASS'Y				
1	MG641870	XD FUSE & RELAY BOX MAIN BODY ASS'Y				
(11)	P900538-2	NUT - 6T	STEEL	PFSn5-C	2	2
(10)	P900860-1	LOCK SPRING	SK5M	PFZnNi5-D	1	1
(9)	P900855	S/B MULTI TAB 4WAY - ALT'	COPPER ALLOY	PRE-TIN	1	1
(8)	P900854	S/B MULTI TAB 5WAY - BATT'	COPPER ALLOY	PRE-TIN	1	1
(7)	P900850	.110 TWIN REC. TM'L	COPPER ALLOY	PRE-TIN	7	7
(6)	MG671871	FUSE PULLER	POM	NATURAL	1	-
(5)	MG671865	.110 3P F/H	PBT	NATURAL	3	3 1차 LOCK'G
(4)	MG671923	SLOW BLOW 3P F/H	PBT	NATURAL	1	1 1차 LOCK'G
(3)	MG671922	SLOW BLOW 2P F/H	PBT	NATURAL	3	3 1차 LOCK'G
(2)	MG670652	ISO MINI RELAY 5P R/H	PBT	NATURAL	3	3 1차 LOCK'G
(1)	MG671860-5	XD FUSE & RELAY BOX MAIN BODY	NORYL	BLACK	1	1
NO	PART NO.	PART NAME	MATERIAL	FINISH	Q'TY	REMARK

2. MAIN BODY ASS'Y 적용 부품 사양 LIST

(8)	GP881229	육각 BOLT - 7T	Sn	2	
(7)	MG651978-7	.250 JOINT 8P PLUG HS'G ASS'Y(4+4)	BROWN	1	
(6)	MG652014-3	.187 JOINT 8P PLUG HS'G ASS'Y(2+2+2+2)	YELLOW	1	
(5)	MG651976-2	.187 JOINT 8P PLUG HS'G ASS'Y(4+4)	BLUE	3	
(4)	MG651975-9	.187 JOINT 8P PLUG HS'G ASS'Y(8)	MAZENTA	3	
(3)	-	MICRO RELAY 5P R/H	YELLOW	9	
(2)	MG631862-5	XD FUSE & RELAY BOX LOWER COVER	BLACK	1	
(1)	MG653300	XD DSL FUSE & RELAY BOX UPPER ASS'Y (FRENCH+ITALIAN)	BLACK	1	
	MG653420	XD DSL FUSE & RELAY BOX UPPER ASS'Y (EXPORT)	BLACK	1	
	MG653298	XD FUSE & RELAY BOX UPPER ASS'Y (JAPAN)	YELLOW	1	
	MG653297	XD FUSE & RELAY BOX UPPER ASS'Y (FRENCH+ITALIAN)	BLACK	1	
	MG653419	XD FUSE & RELAY BOX UPPER ASS'Y (DOM+EXPORT)	BLACK	1	
	MG653201	XD FUSE & RELAY BOX UPPER ASS'Y (CHINA)	WHITE	1	
NO.	PART NO.	PART NAME	FINISH	Q'TY	REMARK

(9)	JB520111	GK FUSE & RELAY BOX UPPER ASS'Y (JAPAN (2.7))	WHITE	1	
	JB520110	GK FUSE & RELAY BOX UPPER ASS'Y (JAPAN (1.6&2.0))	YELLOW	1	
	JB520109	GK FUSE & RELAY BOX UPPER ASS'Y (FRENCH+ITALIAN (2.7))	BLACK	1	
	JB520108	GK FUSE & RELAY BOX UPPER ASS'Y (DOM+EXPORT(2.7))	BLACK	1	
	JB520107	GK FUSE & RELAY BOX UPPER ASS'Y (FRENCH+ITALIAN (1.6&2.0))	BLACK	1	
	JB520106	GK FUSE & RELAY BOX UPPER ASS'Y (DOM+EXPORT(1.6&2.0))	BLACK	1	
NO.	PART NO.	PART NAME	FINISH	Q'TY	REMARK

NOTES

- UNLESS OTHERWISE SPECIFIED
ALL RADII TO BE 0.5- 1.0
- MUST BE FREE OF FLASH, SINK AND IMPERFECTION THAT AFFECT FUNCTION.
- DIMENSIONS SPECIFIED MUST BE MET AFTER 24HR FROM MOULDING.
- THICKNESS UNSPECIFIED : 1.5mm.
- MUST MEET SPEC NO. : ES91810, ES91841, ES91841-01, ES91831-2



ISSUE MARK

BOLT, NUT용 원재료명 표기 수정		E.S.SHIN	2018.10.19	MATERIAL	SEE TABLE 1	KOREA ELECTRIC TERMINAL CO., LTD.
작동기준 형상 오류 수정		E.S.SHIN	16.08.18		SEE TABLE 1	
KAC E-CONCEPT에 따라 GK MAIN FUSE PULLER 변경		JS	07.11.09	FINISH	SEE TABLE 1	KOREA ELECTRIC TERMINAL CO., LTD.
GK MAIN BODY FUSE PULLER 변경		WK	06.02.15		SEE TABLE 1	
고객요청에 의한 도금사양변경		JS	06.02.15	WIRE RANGE	CLASS XD/GK-CAR	E/ROOM
고객요청에 의한 재질/무도금변경		WK	04.06.21			
고객요청에 의한 재질/무도금변경		WK	03.12.09	INSULATION	TYPE FUSE & RELAY BOX	PART NO. MG641870, JB520112
고객요청에 의한 재질/무도금변경		WK	03.12.09			
LTR	REVISION RECORD	DR	CHK	APP.	DATE	SCALE
DR	C. B. YOON	00.01.07	CHK		1/12	1/1
CHK			APP.		1/12	
PART NAME		XD FUSE & RELAY BOX MAIN BODY ASS'Y				
		GK FUSE & RELAY BOX MAIN BODY ASS'Y				