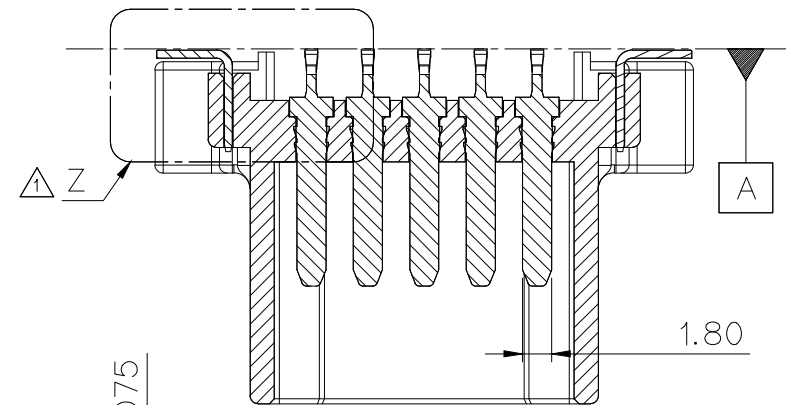
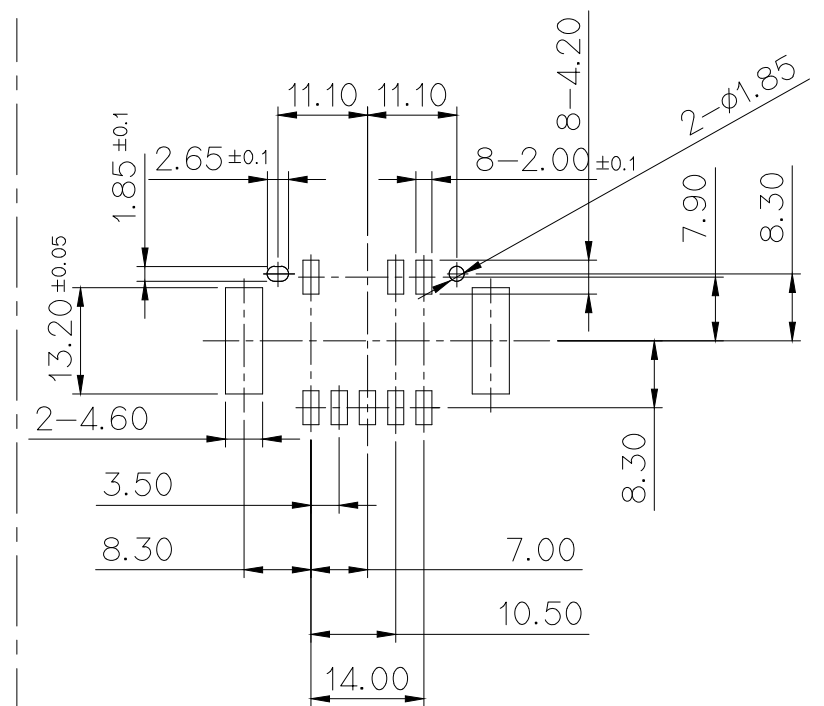


NO.	ASSY NO.	구성품 내역					
		NO.	PART NAME	PART NO.	MATERIAL	FINISH	Q'TY
1	MG645004-5	Ⓐ	070 8M PCB HOUSING (SMD)	MG675005-5	PPS+G/F40%	BLACK	1 EA
		Ⓑ	070 PCB SMD TM'L	ST792272-2	BRASS	SN후도금	8 EA
		Ⓒ	①② 070 PCB SMD BRACKET	①② ST792273-2	BRASS	SN후도금	2 EA
② 2	MG645004-5F	Ⓐ	070 8M PCB HOUSING (SMD)	MG675005-5	PPS+G/F40%	BLACK	1 EA
		Ⓑ	070 PCB SMD TM'L	ST793363-2	BRASS	SN후도금 무광(Reflow)	8 EA
		Ⓒ	070 PCB SMD BRACKET	ST792273-2	BRASS	SN후도금	2 EA

GENERAL TOLERANCE (TERMINAL)					GENERAL TOLERANCE (HOUSING)								USED ON
10MAX	20MAX	45MAX	ANGLE	ECCENT	10MAX	50MAX	100MAX	250MAX	250VR	ANGLE	ECCENT		
±0.2	±0.25	±0.3	±30'	0.1	±0.2	±0.3	±0.55	±0.95	±1.4	±30'	0.1		



SECTION B-B



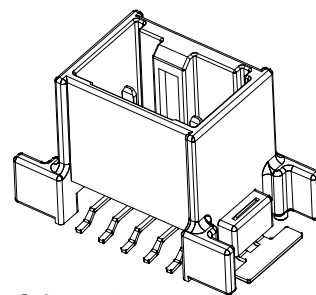
P.C.B. LAYOUT(S=1/1)
(GENERAL TOLERANCE : ±0.1)

NOTE

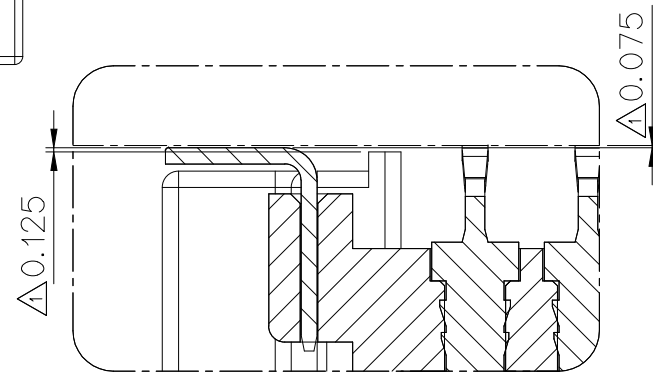
1. UNLESS OTHERWISE SPECIFIED ALL RADIUS
TO BE 0.3 RADIUS.
2. UNLESS OTHERWISE SPECIFIED ALL CHAMFERS
TO BE 0.3 CHAMFER.
3. MUST BE FREE OF BURR, WELDLINE
AND IMPERFECTION THAT AFFECT FUNCTION.
4. APPLICABLE HOUSING : MG610402
5. SOLDER PASTE THICKNESS: 0.15mm
- △ 6. MG645004-5F TIN-PLATED TERMINAL – TYPE A Sn(MATTE),
(MS915-01) Ni-PLATED UNDER + Sn(MATTE) + Reflow
7. 6 HAZARDOUS SUBSTANCES IN PARTS (LEAD
MERCURY,CADMIUM,HEXAVALENT CHROMIUM,
PPBs,PPDEs) SHALL NOT EXCEED THE MAXIMUM
PERMISSIBLE CONCENTRATION PRESCRIBED
UNDER EU ELV DIRECTIVE & RoHS REGULATION.

주 기

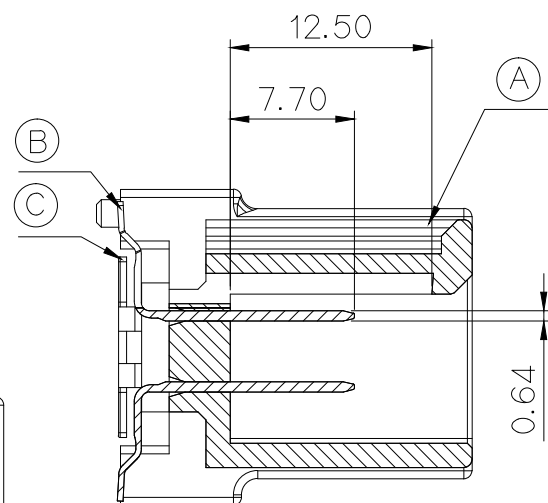
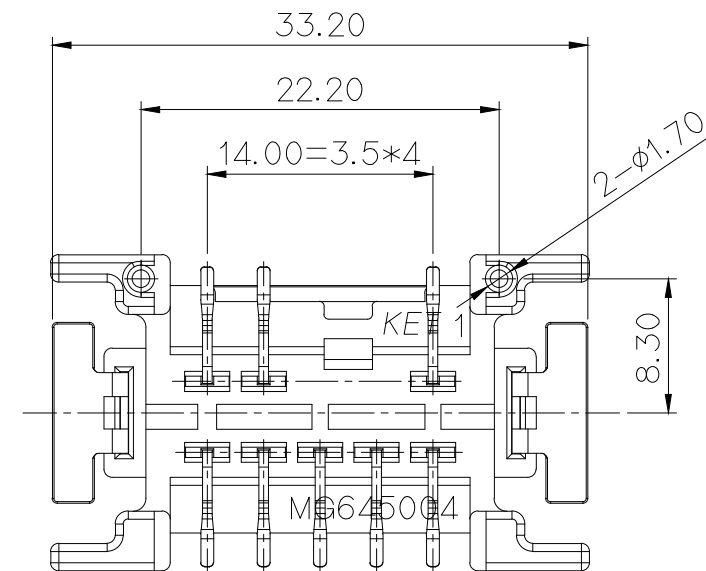
- | |
|---|
| 1.지시하지 않은 반경 R은 0.3으로 한다. |
| 2.지시하지 않은 모따기 C는 0.3으로 한다. |
| 3.기능상 유해한 BURR 및 WELDLINE등이 없을 것. |
| 4.적용 HOUSING : MG610402 |
| 5. SOLDER PASTE 두께: 0.15mm |
| △ 6. MG645004-5F 단자 주석 도금 - TYPE A Sn(무광택),
(MS915-01) Ni 하지 도금 + Sn(무광) + Reflow |
| 7.제품내 함유된 6대 유해물질 (납,수은,카드뮴,6가크롬,
PBBs,PBDEs)은 EU ELV 지침 및 RoHS 법규에서
지정한 최대 허용 농도를 초과해서는 안된다. |



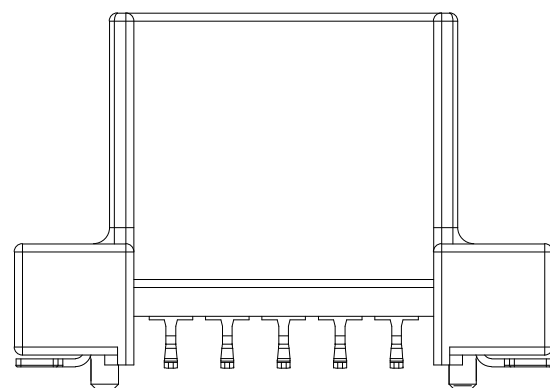
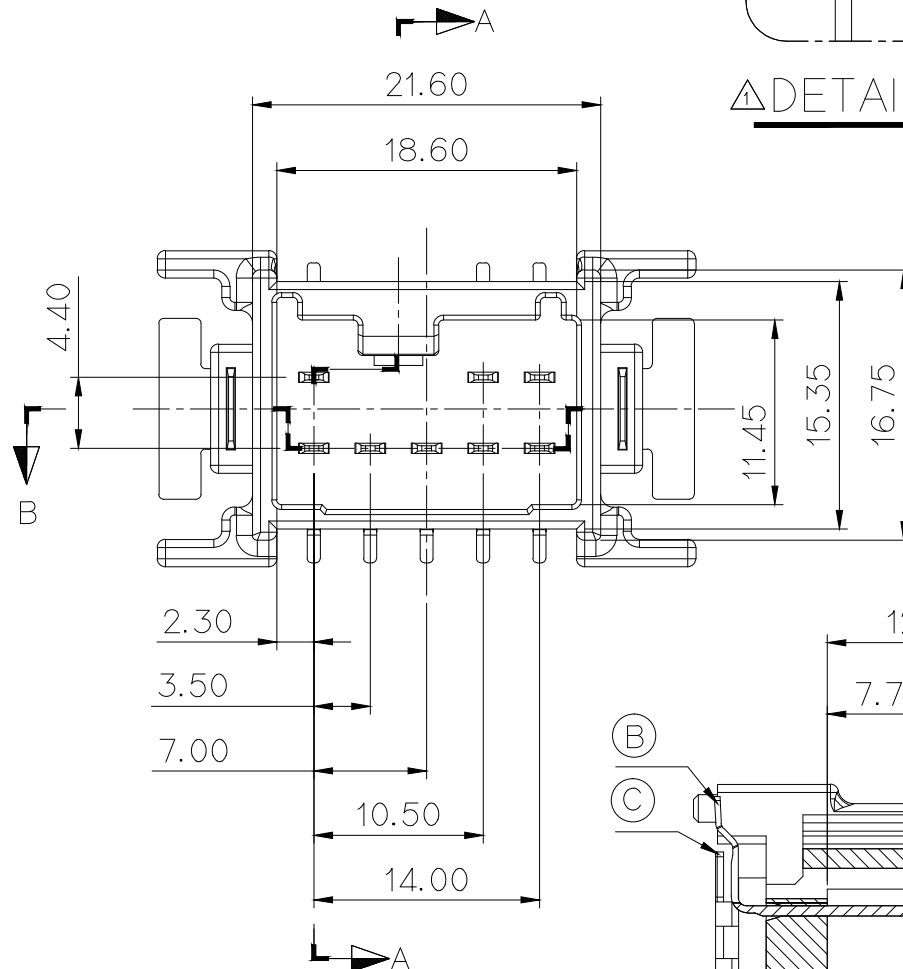
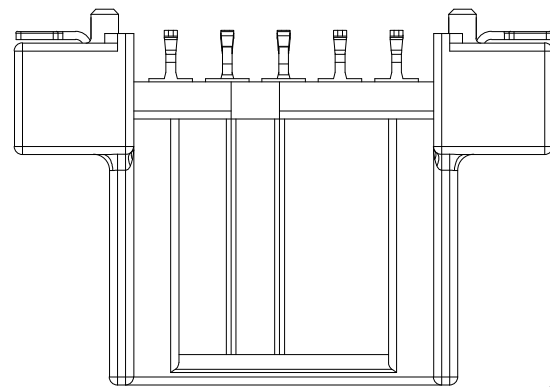
ISO VIEW



△DETAIL "Z" (S=4/1)



SECTION A-A



					MATERIAL SEE TABLE		 KOREA ELECTRIC TERMINAL CO., LTD.		
					FINISH SEE TABLE				
					WIRE RANGE				
	ECO-1509-405 큰거 도면 재작성	JY.K	CSH	LSY	'15.09.30	CLASS 070			
	ECO-1110-196 큰거 도면 재작성	LTG	HEM	HSH	'11.11.02	INSULATION			
						TYPE SMD			
LTR	REVISION RECORD		DR.	CHK.	APP.	DATE	TOLERANCE EXCEPT AS NOTED SEE TABLE	SCALE 2/1	PART NO. MG645004
DR.	CYJ	10.03.23	CHK.			PART NAME 070 8M PCB ASSY (SMD)			
CHK.	HEM	10.03.23	APP. HSH			10.03.23			