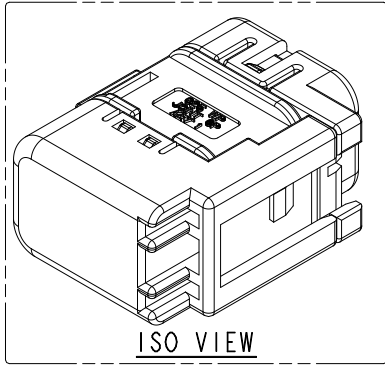
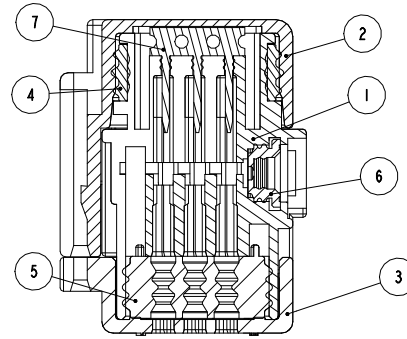
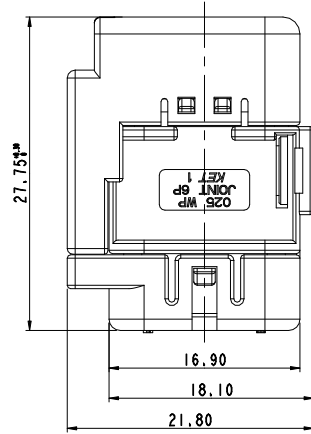
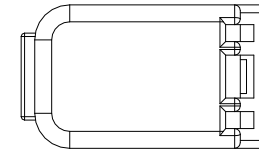
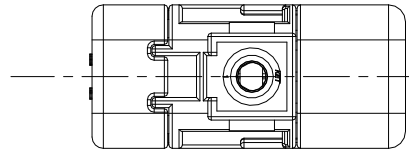
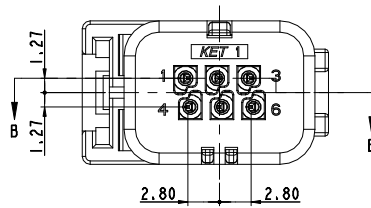
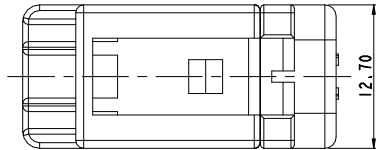




GENERAL TOLERANCE (TERMINAL)						GENERAL TOLERANCE (HOUSING)										USED ON
10 MAX	20 MAX	45 MAX	45VR	ANGLE	ECCENT	10 MAX	30 MAX	50 MAX	70 MAX	100 MAX	120 MAX	250 MAX	250 VR	ANGLE	ECCENT	
±0.2	±0.25	±0.3	±0.5	±30'	0.1	±0.15	±0.2	±0.3	±0.4	±0.5	±0.75	±0.9	±1.4	±30'	0.1	



SECTION A-A



- 주 기
1. 기능상 유해한 BURR 및 WELDLINE 등이 없을 것.
2. 적용 TERMINAL : ST731068-3
적용 SPACER : MG635985
적용 CLIP : SSD, SWP, SDL CLIP (폭 : 9.2mm)
3. 제 6차 함유된 6대 유해물질 (납, 수은, 카드뮴, 6가크롬, PBBs, PBDEs)은 EU ELV 지침 및 RoHS 법규에서 지정한 최대 허용 농도를 초과해서는 안된다.

- NOTE
1. MUST BE FREE OF FLASH, WELDLINE AND IMPERFECTION THAT AFFECT FUNCTION.
2. APPLICABLE TERMINAL : ST731068-3
APPLICABLE SPACER : MG635985
APPLICABLE CLIP : SSD, SWP, SDL CLIP (WIDTH : 9.2mm)
3. 6 HAZARDOUS SUBSTANCES IN PARTS (LEAD, MERCURY, CADMIUM, HEXAVALENT CHROMIUM, PBBs, PBDEs) SHALL NOT EXCEED THE MAXIMUM PERMISSIBLE CONCENTRATION PRESCRIBED UNDER EU ELV DIRECTIVE & RoHS REGULATION.

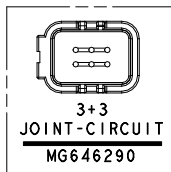
NO.	MATERIAL	COLOR
0	SEE TABLE	NATURAL
1		RED
2		BLUE
20		JADE
3		YELLOW
4		GRAY
40		DARK GRAY
41		LIGHT GRAY
* 5		BLACK
6		DARK GREEN
7		BROWN
8		LIGHT GREEN
9		MAGENTA
11		ORANGE

NO	PART NAME	PART NO.	MATERIAL	FINISH	Q'TY	
1	025 WP 6P JOINT HOUSING	MG677402-5	PBT	BLACK	1	
2	025 WP 6P JOINT REAR HOLDER	MG677403-5	PBT+GF10	BLACK	1	
3	025 WP 6P JOINT RETAINER	MG677405-5	PBT	BLACK	1	
4	025 WP 6P JOINT INNER SEAL	R603765	SILICONE	RED	1	
5	025 WP 6P JOINT BLOCK SEAL	R603766	SILICONE	RED	1	
6	025 WP JOINT SPACER SEAL	R603767	SILICONE	RED	1	
7	025 WP JOINT TAB TERMINAL (3P)	ST793625-3 (REEL NO.)	ST793626-3	BRASS	PRE-TIN	2

025 TERMINAL

NO.	전선 외경	CAVITY PLUG	COLOR
1	0.3 ~ 0.5	MG635783	GRAY

ASSY No. MG646290



					MATERIAL	SEE TABLE		KOREA ELECTRIC TERMINAL CO., LTD.		
					FINISH	SEE TABLE				
					WIRE RANGE	-			CLASS	025
					INSULATION	-			TYPE	WP JOINT
	SEE "WIRE-RANGE" TABLE AND "WIRE RANGE"			LJJ	AJH	CMS	26.02.19			
LTP	REVISION RECORD			DR.	CHK.	APP.	DATE			
				WIRE RANGE TABLE		SEE TABLE	SCALE		3/1	
				PART. NO.		MG646290				
DR. KTK 2019.01.25				CHK. LJJ 2019.01.25						
CHK. AJH 2019.01.25				APP. CMS 2019.01.25						
						PART. NAME		025 WP 6P JOINT ASSY		