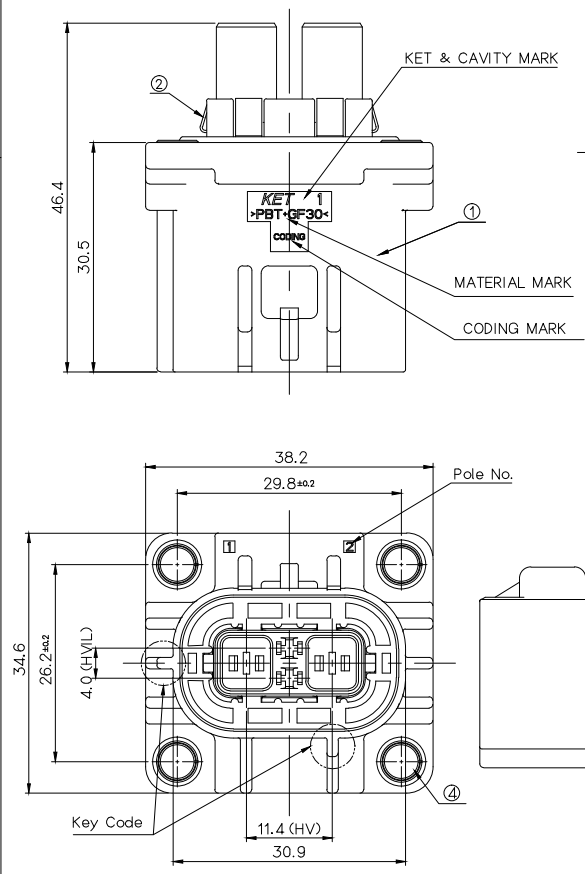
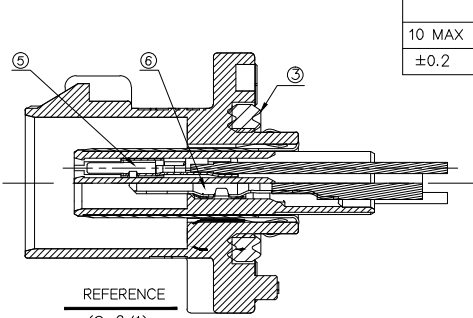
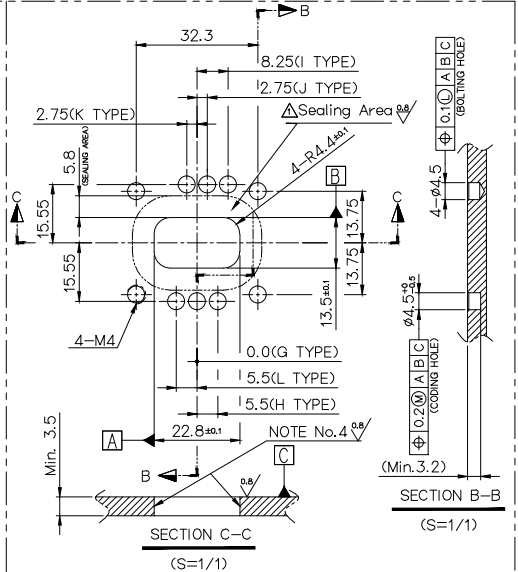
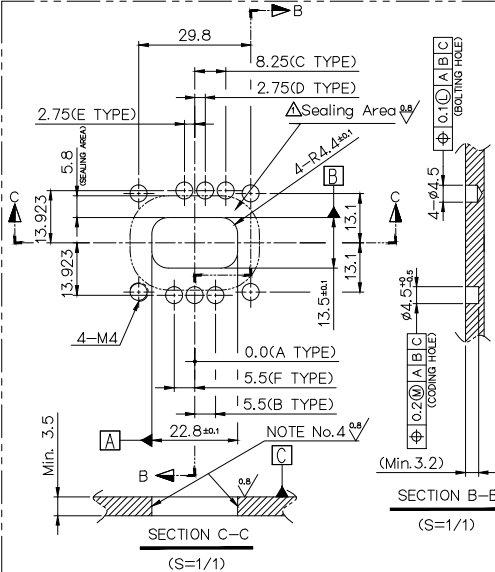
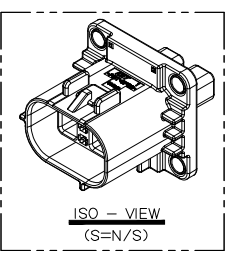


NO.	MATERIAL	COLOR
0	PBT+GF30	NATURAL
1		RED
2		BLUE
20		JADE
3		YELLOW
4		GRAY
40		DARK GRAY
41		LIGHT GRAY
5		BLACK
6		DARK GREEN
7		BROWN
8		LIGHT GREEN
9		MAGENTA
11		ORANGE



GENERAL TOLERANCE					USED ON
10 MAX	250 MAX	250 VR	ANGLE	ECCENT	
±0.55	±0.95	±1.4	±30'	0.1	



Application Type	Connector P/N	Coding Type	Color	Matching P/N
HVSC 280 2M Header Type A	MG646410-11	A	Orange	MG657174-11
HVSC 280 2M Header Type B	MG646411-11	B	Orange	MG657175-11
HVSC 280 2M Header Type C	MG646412-11	C	Orange	MG657176-11
HVSC 280 2M Header Type D	MG646413-11	D	Orange	MG657177-11
HVSC 280 2M Header Type E	MG646433-11	E	Orange	MG657196-11
HVSC 280 2M Header Type F	MG646434-11	F	Orange	MG657197-11
HVSC 280 2M Header Type G	MG646414-11	G	Orange	MG657174-11
HVSC 280 2M Header Type H	MG646415-11	H	Orange	MG657175-11
HVSC 280 2M Header Type I	MG646416-11	I	Orange	MG657176-11
HVSC 280 2M Header Type J	MG646417-11	J	Orange	MG657177-11
HVSC 280 2M Header Type K	MG646435-11	K	Orange	MG657196-11
HVSC 280 2M Header Type L	MG646436-11	L	Orange	MG657197-11

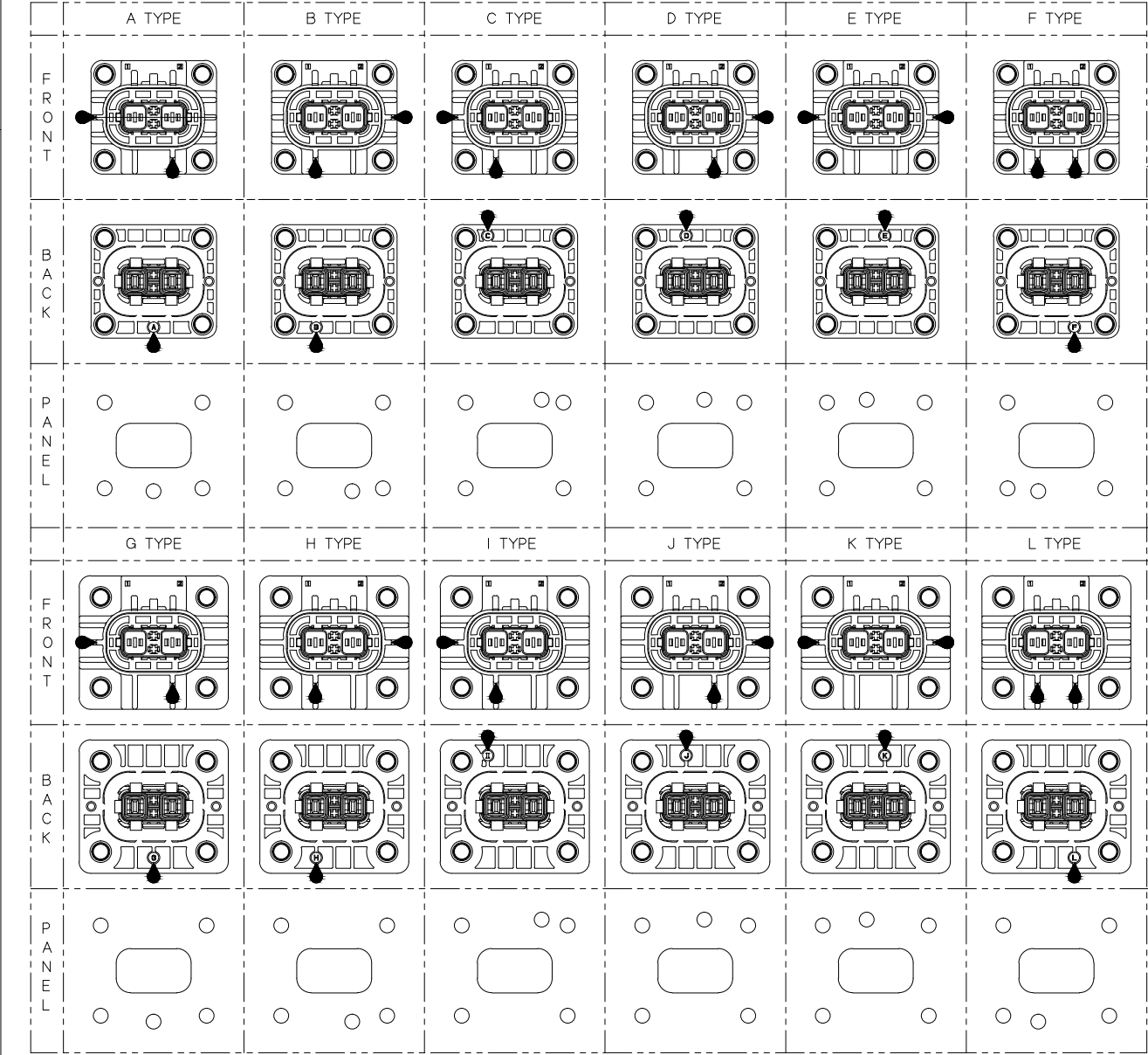
ASSEMBLY SUB PART						
NO.	ISO-VIEW	PART NAME	PART No.	MATERIAL	FINISH	U/S
①		HVSC 280 2M Header Housing TYPE A	MG677693-11	SEE TABLE	SEE TABLE	1EA
②		HVSC 280 2M Header Shield Shell	R603610	COOPER ALLOY	Pre-Tin	1EA
③		HVSC 280 2M Header Seal	R603611	SILICONE	RED	1EA
④		Bush M4 5.5X3.8(0.5t)	R900257	COOPER ALLOY	-	4EA

APPLICABLE SUB PART						
NO.	ISO - VIEW	PART NAME	PART NO.	MATERIAL	FINISH	U/S
⑤		150 Female TML	ST731380-3	COOPER ALLOY	Pre-Tin	2EA
⑥		N110 Male TML (XL)	ST741404-4	COOPER ALLOY	Ag	2EA

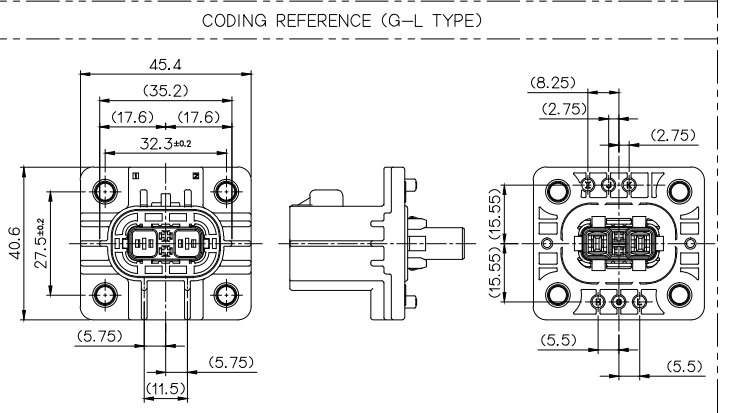
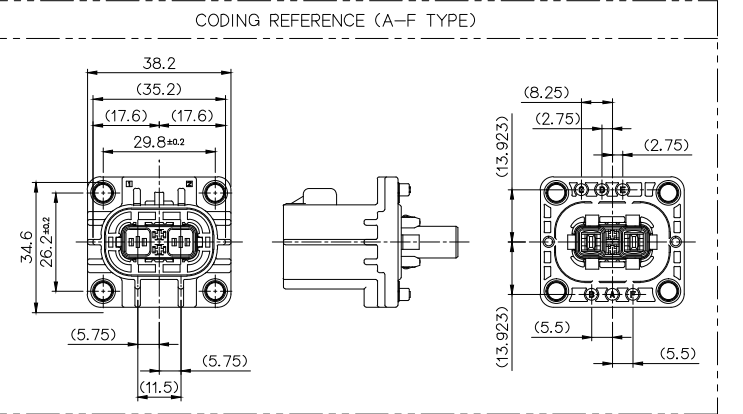
NOTE

- UNLESS OTHERWISE SPECIFIED ALL RADIUS TO BE 0.5 RADIUS.
- MUST BE FREE OF FLASH AND IMPERFECTION THAT AFFECT FUNCTION.
- 10 HAZARDOUS SUBSTANCES IN PARTS (Pb, Hg, Cr+6 PBBs, PBDEs, DEHP, DBP, BBP, DIBP) SHALL NOT EXCEED THE MAXIMUM PERMISSIBLE CONCENTRATION PRESCRIBED UNDER EU ELV DIRECTIVE & RoHS REGULATION.
- THE SURFACE OF SHIELD SHOULD BE MAINTAIN THE CONDITION OF CLEAN AND UNCOATED.

REVISION RECORD								PART NAME	
LTR	DR	CHK	APP	DATE	REVISION	SCALE	PART NO.	HVSC 280 2M HEADER TYPE A-L 1/2	
	K.H. 2020.07.02	CHK		20.07.02	1	2/1			
	HYA 2020.07.02	APP	C.H. 2020.07.02						



GENERAL TOLERANCE							USED ON
10 MAX	50 MAX	100 MAX	250 MAX	250 VR	ANGLE	ECCENT	
±0.2	±0.3	±0.55	±0.95	±1.4	±30'	0.1	



주 기

- 지시하지 않은 반경 R은 0.5으로 한다.
- 기능상 유해한 BURR 및 WELDLINE 등이 없을 것.
- 제품내 함유된 10대 유해물질 (납, 수은, 카드뮴, 6가크롬, PPBs, PPDEs, DHEP, DBP, BBP, DIBP)은 EU ELV 지침 및 RoHS 법규에서 지정한 최대 허용 농도를 초과해서는 안된다.
- SHIELD 외관은 양호하고 코팅 되지 않을 것.

REVISION RECORD								PART NAME	
LTR	DR	CHK	APP	DATE	REVISION	SCALE	PART NO.	HVSC 280 2M HEADER TYPE A-L 2/2	
	K.H. 2020.07.02	CHK		20.07.02	1	2/2			
	HYA 2020.07.02	APP	C.H. 2020.07.02						