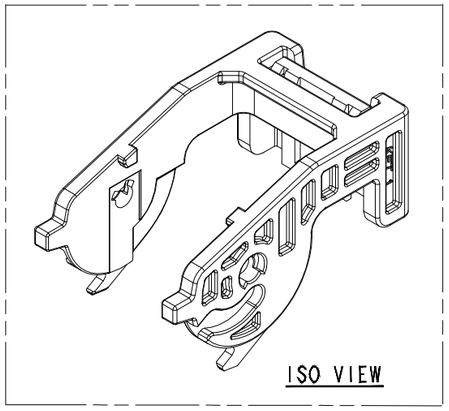
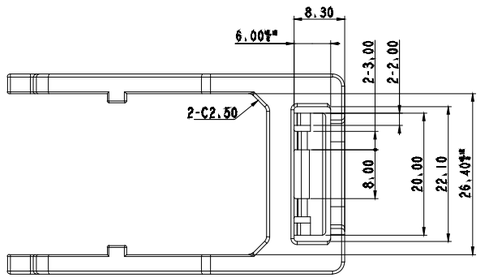
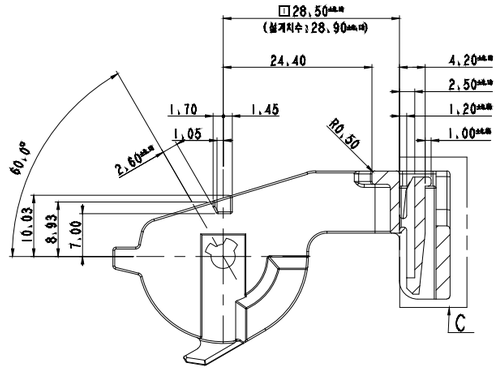
PRODUCTION DRAWING | PART NO. MG635946

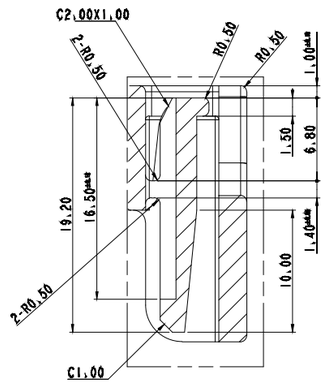
GENERAL TOLERANCE (HOUSING)								USED ON
	10 MAX	50 MAX	100 MAX	250 MAX	250 VR	ANGLE	ECCENT	
Ⓐ	±0.15	±0.2	±0.3	±0.5	±0.75	±30′	0.1	
B	±0.2	±0.3	±0.55	±0.95	±1.4	±30′	0.1	
C	±0.3	±0.5	±0.8	±1.4	±2.0	±30′	0.15	



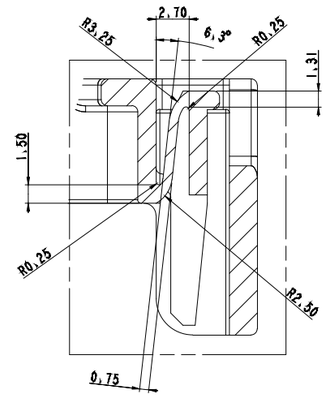




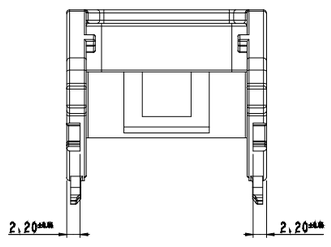
SECTION A-A

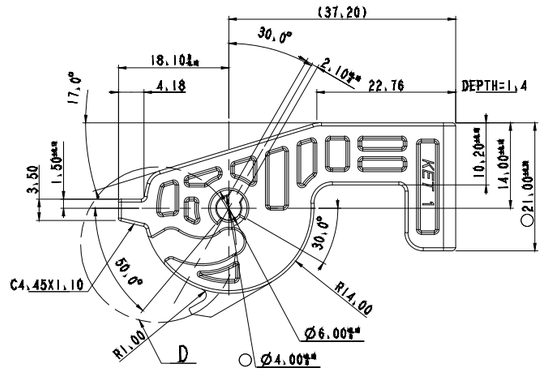


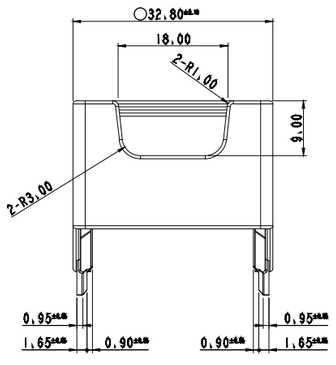
DETAIL C
SCALE 4/1

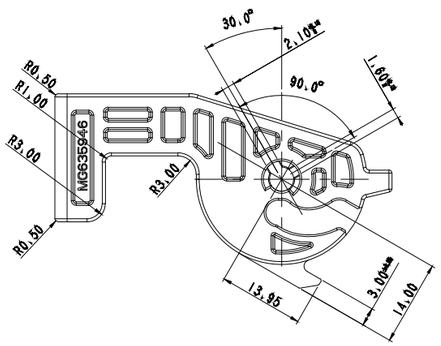


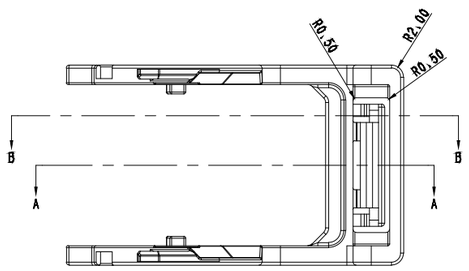
SECTION B-B
SCALE 4/1

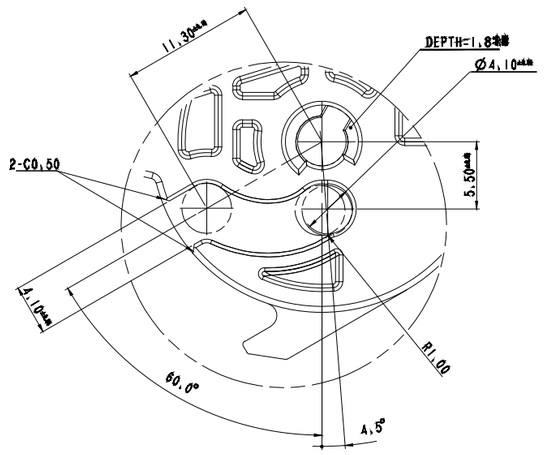












DETAIL D
SCALE 4/1

주기
1. 지시하지 않은 반경 R은 0.3로 한다.
2. 지시하지 않은 모따기 C는 0.3으로 한다.
3. 기능상 유해한 BURR 및 WELDLINE 등이 없을 것.
4. 적용 HOUSING: MG657067
5. KET 문자 : 기울기 15° (H: 0.1~0.2, SIZE: 1.8)
   CAVITY NO. : 기울기 0°(H: 0.1~0.2, SIZE: 1.8)
6. HOUSING 표면 부식 사양: KDP-6A
7. 제품내 함유된 6대 유해물질 (납,수은,카드뮴,6가크롬, PBBs,PBDEs)은 EU ELV 지침 및 RoHS 법규에서 지정한 최대 허용 농도를 초과해서는 안된다.
8. ◯ 표시 치수는 중요 관리 항목으로 검사 측정 진행 할것, ( ) 치수는 참고치수임.
9. □ 표시 치수는 제품검토협의서(문서번호:PD-1909-0819) 기준으로 특별 관리할것. (DIE NO: 25285)

NOTE
1. UNLESS OTHERWISE SPECIFIED ALL RADIUS TO BE 0.3 RADIUS.
2. UNLESS OTHERWISE SPECIFIED ALL CHAMFERS TO BE 0.3 CHAMFER.
3. MUST BE FREE OF FLASH, WELDLINE AND IMPERFECTION THAT AFFECT FUNCTION.
4. APPLICABLE HOUSING: MG657067
5. KET MARK : TAPER 15° (H: 0.1~0.2, SIZE: 1.8)
   CAVITY NO. : TAPER 0° (H: 0.1~0.2, SIZE: 1.8)
6. HOUSING ETCHING SPEC : KDP-6A
7. 6 HAZARDOUS SUBSTANCES IN PARTS (LEAD,MERCURY, CADMIUM,HEXAVALENT CHROMIUM,PBBs,PBDEs) SHALL NOT EXCEED THE MAXIMUM PERMISSIBLE CONCENTRATION PRESCRIBED UNDER EU ELV DIRECTIVE & RoHS REGULATION.
8. ◯ CRITICAL DIMENSION, ( ) REFERENCE DIMENSION.
9. □ IT IS MANAGED BY AGREEMENT DOCUMENT (DUCOMENT NO: PD-1909-0819) (DIE NO: 25285)

NO.	MATERIAL	COLOR
0	POM K300LO	NATURAL
1		RED
2		BLUE
22		JADE
3		YELLOW
4		GRAY
40		DARK GRAY
41		LIGHT GRAY
* 5		BLACK
62		DARK GREEN
7		BROWN
61		LIGHT GREEN
9		MAGENTA
11		ORANGE

APPROVED
2025-08-19
KOREA ELECTRIC TERMINAL CO., LTD.
Korea Electric Terminal Co., LTD.

25285	
DIE NO	ISSUE MARK

LTR	REVISION RECORD	DR.	CHK.	APP.	DATE
DR. LCK 2019.1.17		CHK.			
CHK. KDH 2019.1.17		APP. CWS 2019.1.17			

MATERIAL	SEE TABLE
FINISH	SEE TABLE
WIRE RANGE	
INSULATION	
SCALE	SEE TABLE
SCALE	2/1
PART_NAME	025250375 FAKRA 54F LEVER

KET ENGINEERED — KOREA ELECTRIC TERMINAL CO., LTD.
CLASS 025/250/375/FAKRA
TYPE 피봉수
PART NO. MG635946
DESIGN REVISION NO. 1

DIMENSIONS IN MM